

# VARIABLE VALVE CONTROL APPARATUS AND METHOD IN INTERNAL COMBUSTION ENGINE

## Field of the Invention

The present invention relates to a variable valve control apparatus and method for controlling an opening/closing characteristic of an intake valve in an internal combustion engine.

## Related Art

Heretofore, there has been known a technology in which there is provided a variable valve control apparatus constituted to successively vary a valve lift amount of an intake valve, and a so-called non-throttle control is performed for controlling an intake air amount so as to obtain an optimum engine torque according to operating conditions (Japanese Unexamined Patent Publication No. 2001-182563).

In the case where the intake air amount control is performed by varying the lift amount of the intake valve as described above, different from the intake air amount control by a throttle valve, since there is no influence of a delay in intake air filling due to collector capacity, it is possible to obtain a very quick engine torque response to an operation of accelerator by a driver.

However, if the response to the operation of accelerator is too quick, the engine behaves in response to even a small operation of accelerator. Therefore, at the sudden starting/accelerating time or at the time of when a driver who is inexperienced in driving operates the accelerator, since the engine power is changed immediately in response to the operation of accelerator, it is impossible to obtain good drivability coping with a driver's request.

## Summary of the Invention

The present invention has been accomplished in view of the above problem, and has an object of enabling to obtain good drivability in an intake air amount control by an intake valve.

In order to achieve the above object, the present invention is constituted to change a control speed of an intake valve according to engine operating conditions.

The other objects and features of this invention will become understood from the following description with reference to the accompanying drawings.

### Brief Explanation of the Drawings

Fig. 1 is a diagram of a system structure of an internal combustion engine.

Fig. 2 is a cross section view showing a variable valve event and lift mechanism (A-A cross section of Fig. 3).

Fig. 3 is a side elevation view of the variable valve event and lift mechanism.

Fig. 4 is a top plan view of the variable valve event and lift mechanism.

Fig. 5 is a perspective view showing an eccentric cam for use in the variable valve event and lift mechanism.

Fig. 6 is a cross section view showing an operation of the variable valve event and lift mechanism at a low lift condition (B-B cross section view of Fig. 3).

Fig. 7 is a cross section view showing an operation of the variable valve event and lift mechanism at a high lift condition (B-B cross section view of Fig. 3).

Fig. 8 is a valve lift characteristic diagram corresponding to a base end face and a cam surface of a swing cam in the variable valve event and lift mechanism.

Fig. 9 is a characteristic diagram showing valve timing and a valve lift of the variable valve event and lift mechanism.

Fig. 10 is a perspective view showing a rotational driving mechanism of a control shaft in the variable valve event and lift mechanism.

Fig. 11 is a block diagram of an intake valve control in a first embodiment.

Fig. 12 are graphs showing response characteristics of volume efficiencies in a throttle control and an intake valve control, in which (A) shows the response characteristic at the time of low speed, and (B) shows the response characteristic at the time of high speed.

Fig. 13 is a block diagram of an intake valve control in a second embodiment.

Fig. 14 is a block diagram of an intake valve control in a third embodiment.

### Preferred Embodiments

Embodiment of the present invention will be described based on the drawings.

Fig. 1 is a structural diagram of an internal combustion engine for vehicle in the embodiment. In an intake passage 102 of an internal combustion engine 101, an electronically controlled throttle 104 is disposed for driving a throttle valve 103b to open and close by a throttle motor 103a. Air is sucked into a combustion chamber 106 via electronically controlled throttle 104 and an intake valve 105.

A combusted exhaust gas is discharged from combustion chamber 106 via an exhaust valve 107, purified by a front catalyst 108 and a rear catalyst 109, and then emitted into the atmosphere.

Exhaust valve 107 is driven to open and close while maintaining a valve lift amount and a valve operating angle thereof by a cam 111 axially supported by an exhaust side camshaft 110. On the contrary, a valve lift amount and a valve operating angle of intake valve 105 are varied successively by a variable valve event and lift mechanism 112. Note, the valve lift amount and the valve operating angle are varied simultaneously, so that, when a characteristic of one of the valve lift amount and the valve operating angle is determined, a characteristic of the other is also determined.

A control unit 114 incorporating therein a microcomputer, controls electronically controlled throttle 104 and variable valve event and lift mechanism 112 according to an accelerator pedal opening detected by an accelerator pedal sensor APS 116, so that a target intake air amount corresponding to an accelerator opening ACC can be obtained by an opening of throttle valve 103b and an opening/closing characteristic of intake valve 105.

Control unit 114 receives various detection signals from an air flow meter 115 detecting an intake air amount  $Q$  of engine 101, a crank angle sensor 117 taking out a rotation signal from a crankshaft, a throttle sensor 118 detecting an opening TVO of throttle valve 103b, a water temperature sensor 119 detecting a cooling water temperature  $T_w$  of engine 101, and the like, in addition to accelerator pedal sensor APS 116.

Further, an electromagnetic fuel injection valve 131 is disposed on an intake port 130 at the upstream side of intake valve 105 of each cylinder. Fuel injection valve 131 injects fuel adjusted at a predetermined pressure toward intake valve 105 when driven to open by an injection pulse signal from control unit 114.

Fig. 2 to Fig. 4 show in detail the structure of variable valve event and lift mechanism 112.

Variable valve event and lift mechanism 112 shown in Fig. 2 to Fig. 4 includes a pair of intake valves 105, 105, a hollow camshaft (drive shaft) 13 rotatably supported by a cam bearing 14 of a cylinder head 11, two eccentric cams (drive cams)

15, 15 axially supported by camshaft 13, a control shaft 16 rotatably supported by cam bearing 14 and arranged at an upper position of camshaft 13, a pair of rocker arms 18, 18 swingingly supported by control shaft 16 through a control cam 17, and a pair of swing cams 20, 20 independent of each other disposed to upper end portions of intake valves 105, 105 through valve lifters 19, 19, respectively.

Eccentric cams 15, 15 are connected with rocker arms 18, 18 by link arms 25, 25, respectively. Rocker arms 18, 18 are connected with swing cams 20, 20 by link members 26, 26.

Rocker arms 18, 18, link arms 25, 25, and link members 26, 26 constitute a transmission mechanism.

Each eccentric cam 15, as shown in Fig. 5, is formed in a substantially ring shape and includes a cam body 15a of small diameter, a flange portion 15b integrally formed on an outer surface of cam body 15a. A camshaft insertion hole 15c is formed through the interior of eccentric cam 15 in an axial direction, and also a center axis X of cam body 15a is biased from a center axis Y of camshaft 13 by a predetermined amount.

Eccentric cams 15, 15 are pressed and fixed to camshaft 13 via camshaft insertion holes 15c at outsides of valve lifters 19, 19, respectively so as not to interfere with valve lifters 19, 19. Also, outer peripheral surfaces 15d, 15d of cam body 15a are formed in the same cam profile.

Each rocker arm 18, as shown in Fig. 4, is bent and formed in a substantially crank shape, and a central base portion 18a thereof is rotatably supported by control cam 17.

A pin hole 18d is formed through one end portion 18b which is formed to protrude from an outer end portion of base portion 18a. A pin 21 to be connected with a tip portion of link arm 25 is pressed into pin hole 18d. A pin hole 18e is formed through the other end portion 18c which is formed to protrude from an inner end portion of base portion 18a. A pin 28 to be connected with one end portion 26a (to be described later) of each link member 26 is pressed into pin hole 18e.

Control cam 17 is formed in a cylindrical shape and fixed to a periphery of control shaft 16. As shown in Fig. 2, a center axis P1 position of control cam 17 is biased from a center axis P2 position of control shaft 16 by  $\alpha$ .

Swing cam 20 is formed in a substantially lateral U-shape as shown in Fig. 2, Fig. 6 and Fig. 7, and a supporting hole 22a is formed through a substantially ring-shaped base end portion 22. Camshaft 13 is inserted into supporting hole 22a to be rotatably supported. Also, a pin hole 23a is formed through an end portion 23 positioned at the other end portion 18c of rocker arm 18.

A base circular surface 24a of base end portion 22 side and a cam surface 24b extending in an arc shape from base circular surface 24a to an edge of end portion 23, are formed on a bottom surface of swing cam 20. Base circular surface 24a and cam surface 24b are in contact with a predetermined position of an upper surface of each valve lifter 19 corresponding to a swing position of swing cam 20.

Namely, according to a valve lift characteristic shown in Fig. 8, as shown in Fig. 2, a predetermined angle range  $\theta 1$  of base circular surface 24a is a base circle interval and a range of from base circle interval  $\theta 1$  of cam surface 24b to a predetermined angle range  $\theta 2$  is a so-called ramp interval, and a range of from ramp interval  $\theta 2$  of cam surface 24b to a predetermined angle range  $\theta 3$  is a lift interval.

Link arm 25 includes a ring-shaped base portion 25a and a protrusion end 25b protrudingly formed on a predetermined position of an outer surface of base portion 25a. A fitting hole 25c to be rotatably fitted with the outer surface of cam body 15a of eccentric cam 15 is formed on a central position of base portion 25a. Also, a pin hole 25d into which pin 21 is rotatably inserted is formed through protrusion end 25b.

Link member 26 is formed in a linear shape of predetermined length and pin insertion holes 26c, 26d are formed through both circular end portions 26a, 26b. End portions of pins 28, 29 pressed into pin hole 18d of the other end portion 18c of rocker arm 18 and pin hole 23a of end portion 23 of swing cam 20, respectively, are rotatably inserted into pin insertion holes 26c, 26d.

Snap rings 30, 31, 32 restricting axial transfer of link arm 25 and link member 26 are disposed on respective end portions of pins 21, 28, 29.

In such a constitution, depending on a positional relation between the center axis P2 of control shaft 16 and the center axis P1 of control cam 17, as shown in Fig. 6 and Fig. 7, the valve lift amount is varied, and by driving control shaft 16 to rotate, the position of the center axis P2 of control shaft 16 relative to the center axis P1 of control cam 17 is changed.

Control shaft 16 is driven to rotate within a predetermined rotation angle range by a DC servo motor (actuator) 121 as shown in Fig. 10. By varying an operating angle of control shaft 16 by DC servo motor 121, the valve lift amount and valve operating angle of intake valve 105 are successively varied (refer to Fig. 9).

In Fig. 10, DC servo motor 121 is arranged so that the rotation shaft thereof is parallel to control shaft 16, and a bevel gear 122 is axially supported by the tip portion of the rotation shaft.

On the other hand, a pair of stays 123a, 123b are fixed to the tip end of control shaft 16. A nut 124 is swingingly supported around an axis parallel to control shaft 16 connecting the tip portions of the pair of stays 123a, 123b.

A bevel gear 126 meshed with bevel gear 122 is axially supported at the tip end of a threaded rod 125 engaged with nut 124. Threaded rod 125 is rotated by the rotation of DC servo motor 121, and the position of nut 124 engaged with threaded rod 125 is displaced in an axial direction of threaded rod 125, so that control shaft 16 is rotated.

Here, the valve lift amount is decreased as the position of nut 124 approaches bevel gear 126, while the valve lift amount is increased as the position of nut 124 gets away from bevel gear 126.

Further, a potentiometer type operating angle sensor 127 detecting the operating angle of control shaft 16 is disposed on the tip end of control shaft 16, as shown in Fig. 10. Control unit 114 feedback controls DC servo motor 121 so that an actual operating angle detected by operating angle sensor 127 coincides with a target operating angle. Here, as mentioned above, since the valve lift amount and the valve operating angle can be varied simultaneously, operating angle sensor 127 detects the valve operating angle and at the same time the valve lift amount.

The intake air amount is controlled by varying the valve operating characteristic of intake valve 105 by such a variable valve event and lift mechanism as described above. In the present invention, a control speed of intake valve 105 is changed so that a desired engine power torque response can be obtained according to engine operating conditions.

There will be described a first embodiment of the intake air amount control to

be performed by control unit 114 while changing the control speed of intake valve 105 according to the engine operating conditions, in accordance with a block diagram in Fig. 11.

In block 1 (denoted as B1 in the drawings. Likewise for all blocks), a target operating angle TGVEL0 of intake valve 105 corresponding to a target torque is set based on the accelerator opening ACC detected by accelerator pedal sensor 116 and an engine rotation speed Ne detected by crank angle sensor 117.

In block 2, there is set a weighting factor KAJU for the newest target operating angle TGVEL0 (corresponding to the present operating condition) in weighted mean calculation (to be described later) for determining the control speed based on the engine rotation speed Ne. Here, the weighting factor KAJU is set to 1 in a high speed region as shown in the figure, but is set to become smaller as the engine rotation speed becomes lower.

In block 3, the weighting factor KAJU is multiplied on the target operating angle TGVEL0.

On the other hand, in block 5, the weighting factor KAJU is subtracted from the constant 1 output from block 4, and the weighting factor ( $=1-KAJU$ ) for a previous value TGVELz of target operating angle is calculated.

In block 6, the previous value TGVELz of target operating angle is calculated, and in block 7, the weighting factor ( $=1-KAJU$ ) is multiplied on the previous value TGVELz.

In block 8, the value calculated in block 3 and the value calculated in block 7 are added together. That is, the value obtained by multiplying the weighting factor KAJU on the newest target operating angle TGVEL0, and the value obtained by multiplying the weighting factor ( $=1-KAJU$ ) on the previous value TGVELz are added together, to calculate a weighted mean value as a final target operating angle TGVEL (refer to the following equation).

$$TGVEL = TGVEL0 \times KAJU + TGVELz \times (1-KAJU)$$

In block 9, controlled variable VELDUTY is set by a PID control based on the target operating angle TGVEL and an actual operating angle VELCOM detected by operating angle sensor 127, to be output to DC servo motor 121.

According to the above constitution, in the high speed region, since the weighting factor for the newest target operating angle  $TGVEL_0$  is  $KAJU=1$  and the weighting factor for the previous value  $TGVEL_z$  is  $(1-KAJU)=0$ , the weighted mean calculation is not substantially performed and consequently, the newest target operating angle  $TGVEL_0$  is output just as it is, as the final target operating angle  $TGVEL$ . On the contrary, since the weighting factor  $KAJU$  is decreased and the weighting factor  $(1-KAJU)$  is increased as the engine rotation speed is decreased, the output of the target operating angle  $TGVEL$  is largely delayed to the output of the newest target operating angle  $TGVEL_0$ .

Fig. 12 shows response characteristics of volume efficiencies in the throttle control and the intake valve control at the time of high speed ((A) in the figure) and at the time of low speed ((B) in the figure). As apparent from the figure, since the suction of the intake air of the amount for collector capacity into the cylinder finishes quickly at the time of high speed, the response characteristic to converge on the target volume efficiency in the throttle control is equivalent to that in the intake valve control. However, since it requires a time to suck the intake air of the amount for collector capacity into the cylinder at the time of low speed, the response characteristic in the throttle control is largely delayed to that in the intake valve control. In other words, the response in the intake valve control is too quick, to thereby degrade the drivability.

Consequently, as in the present embodiment, at the time of low speed, the output of target operating angle  $TGVEL$  is made to be delayed largely, so that the output of the actually controlled operating angle  $VELCOM$  is largely delayed. Thus, the response characteristic closer to that in the throttle control can be obtained, to achieve the drivability coping with a driver's request. Further, since the operation of accelerator can be facilitated, the drivability during running can be improved even in this point.

Next, a second embodiment will be described in accordance with a block diagram in Fig. 13.

In the first embodiment, the constitution is such that the output of the target operating angle is delayed, to change the control speed. However, in the second embodiment, the output of the controlled variable is directly delayed, to change the control speed.



In block 11, in the same manner of block 1 in Fig. 11, the target operating angle TGVEL is set based on the accelerator opening and the engine rotation speed. This target operating angle TGVEL is input just as it is to block 12 for setting the controlled variable VELDUTY by the PID control.

On the other hand, in block 13, a proportional gain P in the PID control is set based on the engine rotation speed Ne. Here, the proportional gain P is set to become smaller as the engine rotation speed becomes lower, as shown in the figure.

The proportional gain P variably set based on the engine rotation speed Ne as described above, a constant integral gain I and a constant differential gain D set in blocks 14 and 15, respectively, are input to block 12.

Then, in block 12, the controlled variable VELDUTY is set by the PID control using the proportional gain P, the integral gain I and the differential gain D, based on the target operating angle TGVEL and the actual operating angle VELCOM detected by operating angle sensor 127, to be output to DC servo motor 121.

Thus, the output of the controlled variable VELDUTY is set to be largely delayed by the proportional gain P set to be small at the time of low speed, so as to delay the convergence on the target operating angle. Accordingly, as in the first embodiment, since the output of the actually controlled operating angle VELCOM is largely delayed, the response characteristic closer to that in the throttle control can be obtained, the drivability (starting or accelerating/decelerating ability) coping with the driver's request can be obtained, and also the operation of accelerator can be facilitated, to improve the drivability during running.

Further, in the above embodiments, the constitution is such that the control speed of the intake valve is changed based on the engine rotation speed, so as to correspond to the response of engine power torque. However, the constitution may be such that the control speed is changed using directly the detection value of engine power torque.

Moreover, as shown in Fig. 14, the constitution may be such that a target intake air amount equivalent to the target torque is set based on the accelerator opening ACC and the engine rotation speed Ne, and the target intake air amount is corrected to be delayed, so that the target operating angle is calculated based on the corrected target intake air amount. Thus, the lift amount control of intake valve can be performed finely.

The entire contents of Japanese Patent Applications No. 2002-328593 and No. 2003-339720, filed November 12, 2002 and September 30, 2003, respectively, are incorporated herein by reference.

While only selected embodiments have been chosen to illustrate the present invention, it will be apparent to those skilled in the art from this disclosure that various changes and modifications can be made herein without departing from the scope of the invention as defined in the appended claims.

Furthermore, the foregoing description of the embodiments according to the present invention is provided for illustration only, and not for the purpose of limiting the invention as defined in the appended claims and their equivalents.